

LOCK OUT!

The bottom line before working on or cleaning any equipment or machine:

Lock – Tag – Test!

General Regulation 91-191, sections 239 and 287.3

Steps

- 1 Turn off the equipment or machine at the operator's control panel.
- 2 Install the lock.
Remember: one key per lock per worker!
- 3 Attach the tag that identifies you, when you locked out and warning not to operate.
- 4 De-energize the equipment or machine.
Careful, all types of energy must be released and locked out where needed.
- 5 Test to ensure the equipment or machine won't start.